

ADVANCED GRIT WASHING **EQUIPMENT FOR HALLS HEAD WWTP**



The Halls Head WWTP was recently upgraded to include a new high efficiency inlet works, to protect the downstream secondary process.

As part of the upgrade, a HUBER RoSF4/t Grit Washing System was installed to wash and dewater grit from the discharge of the cross flow grit removal system.

The grit system utilises an inclined screw conveyor to remove and transport the captured grit. The final product is partially dewatered.

HUBER's RoSF4/t process is specifically design to wash and dewater partially dewatered grit with a solids content of 3—10% w/w. The final product contains 90% w/w solids with an organics residual of less than 3%

Item	Value
Peak Flow	0.5 t/h of grit slurry
Capture	90% of 200 micron parti- cles
Dewatered Grit Content	90%DS
Residual Grit Organic Content	<3%

The benefits include:

- Ability to wash and dewater partially thickened grit slurry
- **HUBER's Advanced Fluidised Grit Washing** technology dewaters grit to 90%DS and less than 3% residual organics
- Reduced cost for grit disposal and less truck movements for offsite disposal
- Clean grit—no vermin or odour
- High washout results in much needed carbon return to the liquid stream
- All equipment is fabricated from 316 stainless steel in Germany



There are over 25 reference sites in Australia, and 2000 units worldwide. HUBER's grit washing technology is available in 5 sizes, with capacities from 8 through to 32 L/s of grit slurry.

Hydroflux Epco is a business dedicated to providing world leading wastewater technology and processes to Australian Water Authorities and Councils.

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